

## PRODUCT DESCRIPTION

FIVE PRINTTOPG (glossy) – FIVE PRINTTOPM (matte), are two thin polyurethane white films printable with solvent, eco-solvent and latex inks and are suitable for heat transfer in only 4 seconds on cotton fabrics, polyester, nylon LYCRA® and acrylic garments.

Available two FIVE PRINT TOP version:

- FIVE PRINTTOPM-G/P WITH PAPER BACKING: not adhesive, really easy to transfer;
- FIVE PRINTTOPM-G WITH PET BACKING: adhesive, easy to reposition small details.

We recommend the BF MYLAR film as a transfer tape and as a protection during the heat transfer, and then remove it while hot.

## APPLICATION STEPS

- Print - do not mirror
- Cut - 45° blade
- Weed excess material
- Apply BF MYLAR - remove air bubbles
- Remove from liner
- Turn on your heat press - heat to 140°C/285°F
- Place your graphic on the shirt
- Press it - 140°C/285°F for 4 seconds
- Remove BF MYLAR - hot

## SIZES

**H 50 cm** L 25 mt / 12,5 mt / 5 mt

**H 75 cm** L 25 mt

**H 100 cm** L 25 mt

**H 150 cm** L 25 mt

Oeko-Tex  
Standard 100  
Class I



Comply with  
regulation REACH  
n°1907/2006/EU

## TECHNICAL DATA



Film: PU/polyurethane



Thickness: 60μ (±5%)



Liner: adhesive PET  
available also in paper (P)



Finish: FIVE PRINTTOPM matte  
FIVE PRINTTOPG glossy



Inks: solvent, eco-solvent, latex

## PLOTTER SETTING



Cut settings: do not mirror



Blade: 45°



Minimum cut: 1 cm

## APPLICATION



Temperature: 140°C - 285°F



Time: 4"



Liner removal: hot



Pressure: medium - 3,5 bar - 50 PSI



Textile: organic, synthetic, mixed, nylon,  
stretch and treated fabrics

## WASH RESISTANCE

First wash after application

wait 12 hours

Max wash temperature\*

40°C - 104°F

Dry clean



Dryer



\*Temperatures related on heat transfer vinyl; for the inks features, refer to the data sheet inks producer's.

## SAFETY NOTICE

The values reported in this document are average values as tested under normal conditions in our lab. We cannot provide a guarantee regarding the information above mentioned in this page. Due to possible variations in the production of garments, B-FLEX recommends testing the material prior to all applications.

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## **FIVE PRINTTOPM-G**

**PRINT&CUT**



- Application in only 4 seconds.
- Stronger adhesive to perform on treated or coated fabrics
- Available also with liner in paper