

## PRODUCT DESCRIPTION

The BF STRETCH series is super-elastic covering polyurethane products suitable for thermal transfer on elastic fabrics such as LYCRA® and ideal for sports and technical garments.

The cutting line of all the films is highly visible and the workability of the product is unique. The polyester carrier is not adhesive and quick weeding.

The thickness of only 65 microns and its elasticity make the BF STRETCH series pleasant to the touch and conformable on any fabric. It is resistant to washing up to 60°C.

## APPLICATION TECHNIQUES

- Knockout

## APPLICATION STEPS

- Cut - 45° blade
- Weed excess material
- Turn on your heat press - heat to 140°C/285°F
- Place your graphic on the garment
- Press it - 140°C/285°F for 10 seconds
- Remove the liner - cold

## SIZES

**H 50 cm** L 25 mt / 12,5 mt / 5 mt / 1 mt

**H 75 cm** L 25 mt (upon request)

**H 100 cm** L 25 mt (upon request)

**H 150 cm** L 25 mt (upon request)

Comply with  
regulation **REACH**  
n°1907/2006/EU

## TECHNICAL DATA



Film: PU/polyurethane



Thickness: 65μ (±5%)



Liner: not adhesive PET



Finish: opaque

## PLOTTER SETTING



Cut settings: mirror



Blade: 45°



Minimum cut: 1 cm

## APPLICATION



Temperature: 140°C - 285°F



Time: 10"



Liner removal: cold



Pressure: medium - 3,5 bar - 50 PSI



Textile: stretch fabrics, synthetic, mixed

## WASH RESISTANCE

First wash after application wait 12 hours

Max wash temperature 60°C - 140°F

Dry clean



Dryer



## SAFETY NOTICE

The values reported in this document are average values as tested under normal conditions in our lab. We cannot provide a guarantee regarding the information abovementioned in this page. Due to possible variations in the production of garments, B-FLEX recommends testing the material prior to all applications.

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## BF STRETCH

### COLOUR GUIDE



- Suitable for elastic fabrics
- Easy to weed



**BF H700NA**  
WHITE STRETCH



**BF H720NA**  
MEDIUM YELLOW STRETCH



**BF H730NA**  
RED STRETCH



**BF H740NA**  
ROYAL BLUE STRETCH



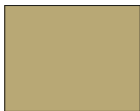
**BF H748NA**  
NAVY BLUE STRETCH



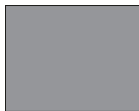
**BF H750NA**  
GREEN STRETCH



**BF H710NA**  
BLACK STRETCH



**BF H792NA**  
GOLD STRETCH



**BF H796NA**  
SILVER STRETCH

