FIVEPRINTTOPM-G

PRINT&CUT



PRODUCT DESCRIPTION

FIVE PRINTTOPG (glossy) – FIVE PRINTTOPM (matt), are two thin polyurethane white films printable with solvent, eco-solvent and latex inks and are suitable for heat transfer in only 4 seconds on cotton fabrics, polyester, nylon LYCRA® and acrylic garments. Available two FIVE PRINT TOP version:

- FIVE PRINTTOPM-G/P WITH PAPER BACKING: not adhesive, really easy to transfer;
- FIVE PRINTTOPM-G WITH PET BACKING: adhesive, easy to reposition small details.

We recommend the BF MYLAR film as a transfer tape and as a protection during the heat transfer, and then remove it while hot.

APPLICATION STEPS

- Print do not mirror
- Cut 45° blade
- Weed excess material
- Apply BF MYLAR remove air bubbles
- Remove from liner
- Turn on your heat press heat to 140°C/285°F
- Place your graphic on the shirt
- Press it 140°C/285°F for 4 seconds
- Remove BF MYLAR hot

SIZES

H 50 cm	L 25 mt / 12,5 mt / 5 mt
H 75 cm	L 25 mt
H 100 cm	L 25 mt
H 150 cm	L 25 mt

Oeko-Tex Standard 100 Class I



Comply with regulation REACH n°1907/2006/EU

TECHNICAL DATA



Film: PU/polyurethane



Thickness: 60µ (±5%)



Liner: adhesive PET

available also in paper (P)



Finish: FIVE PRINTTOPM opaque FIVE PRINTTOPG glossy



Inks: solvent, eco-solvent, latex

PLOTTER SETTING

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Cut settings: do not mirror



Blade: 45°



Minimum cut: 1 cm

APPLICATION



Temperature: 140°C - 285°F



Time: 4"



Liner removal: hot



Pressure: medium - 3,5 bar - 50 PSI



Textile: organic, synthetic, mixed, nylon, treated fabrics

WASH RESISTANCE

Dryer	×
Dry clean	×
Max wash temperature*	40°C - 104°F
First wash after application	wait 12 hours

^{*}Temperatures related on heat transfer vinyl; for the inks features, refer to the data sheet inks producer's.

SAFETY NOTICE

The values reported in this document are average values as tested under normal conditions in our lab. We cannot provide a guarantee regarding the information above mentioned in this page. Due to possible variations in the production of garments, B-FLEX recommends testing the material prior to all applications.

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- Application in only 4 seconds.
- Stronger adhesive to perform on treated or coated fabrics

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• Available also with liner in paper