

## PRODUCT DESCRIPTION

BF PRINT04 is a mix of polyurethane and PVC (50%+50%) white opaque film printable with solvent, eco-solvent and latex inks. BF PRINT04 is suitable for heat transfer on cotton fabrics, polyester and acrylic garments. Thanks to its self-adhesive carrier, the film can be easily cut by all current cutting plotters after the printing process and because of its thickness can be removed and placed on all garments by hand without liner.

Alternatively, if preferred, we suggest to use the BF MYLAR film as a transfer tape and then remove it while hot.

## APPLICATION STEPS

- Print - do not mirror
- Cut - 45° blade
- Weed excess material
- Apply BF MYLAR - remove air bubbles
- Remove from liner
- Turn on your heat press - heat to 145°C/295°F
- Place your graphic on the shirt
- Press it - 145°C/295°F for 12 seconds
- Remove BF MYLAR - hot

## SIZES

<b>H 50 cm</b>	L 25 mt / 12,5mt / 5 mt
<b>H 75 cm</b>	L 25 mt (upon request)
<b>H 100 cm</b>	L 25 mt (upon request)
<b>H 150 cm</b>	L 25 mt (upon request)

Oeko-Tex  
Standard 100  
Class I



Comply with  
regulation REACH  
n°1907/2006/EU

## SAFETY NOTICE

The values reported in this document are average values as tested under normal conditions in our lab. We cannot provide a guarantee regarding the information above mentioned in this page. Due to possible variations in the production of garments, B-FLEX recommends testing the material prior to all applications.

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## TECHNICAL DATA



Film: 50% PU/Polyurethane  
50% PVC



Thickness: 160μ (±5%)



Liner: adhesive PET



Finish: opaque



Inks: solvent, eco-solvent, latex

## PLOTTER SETTING



Cut settings: do not mirror



Blade: 45°



Minimum cut: 2 cm

## APPLICATION



Temperature: 145°C - 295°F



Time: 12"



Liner removal: hot



Pressure: medium - 3,5 bar - 50 PSI



Textile: organic, synthetic, mixed

## WASH RESISTANCE

First wash after application	wait 12 hours
Max wash temperature*	40°C - 104°F
Dry clean	✗
Dryer	✗

\*Temperatures related on heat transfer vinyl; for the inks features, refer to the data sheet inks producer's.

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## **BF PRINT04**

**PRINT&CUT**



- Suitable for garments subject to high wear such as workwear
- This film can be also transferred without any application tape
- For smoother fabrics

